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012071

D412-702-343
Job Sheet 196334



Part No: D412-702-343

Job Qty: 1 pcs

Part Name: Shoulder Harness, 3-Point Att., Inertia Reel Continuous Belt, 5 Man Fwd



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/11/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 7/19/19

Description: SIOP

Type: Stock

Note: DWG DSI9511 REV.A D412-702-2 Rev.B IPP Rev:A new issue DD 10.04.30 verified:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Packaging 1 - Pick Kit	1 pcs	7/19/19	7/19/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



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Container No: S225690



Part: D412-702-343

Job No: 196334

Serial No/Batch: S225690

Revision: A / B

Inspector:

Exp Date:

Instructions: TC STC SH04-7 Issue 3, FAA STC SR01997N

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				Packaging 1 - 32		
				Packaging 1 - 33		
				Packaging 1 - 34		
				Packaging 1 - 35		
				Packaging 1 - 36		
110 QC 4	1 pcs	7/19/19	0.00 0.00	QC 4 - 28		
				QC 4 - 58		
				QC 4 - 69		
				QC 4 - 9		
				QC 4 - 46		
				QC 4 - 68		
				QC 4 - 72		
				QC 4 - 74		
120 Packaging 3-1 - Stock - B4B	1 pcs	7/19/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
125 DC - 1 - B4B	1 pcs	7/19/19	0.00 0.00	DC - 1 - B4B		
				DC - 2 - B4B		
130 QC 21 - FG	1 pcs	7/19/19	0.00 0.00	QC 21 - FG - 21		
				QC 21 - FG - 70		
				QC 21 - SA - 53		

Part Op 105 - (Pick Kit)

Descriptions: 110 - (QC4- 100% inspect kits for completeness)

120 - (Identify as per dwg & Stock Location:) Identify and pack for shipping as per PPP D412-702-343

Location: PPP Rev:

125 - (Document Control) Photocopy bluefile & type labels per PPP D412-702-343 CHG001

130 - (QC21- Final Inspection - Work Order Release)

DAS 78 9-89

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F6013

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-10A	Bolt	4 Ea (4 ea)	105-Packaging 1 - Pick Kit	5144562
AN4-44A	Bolt	2 Ea (2 ea)	105-Packaging 1 - Pick Kit	5056349
CR3212-4-04	Cherry Rivet	12 Ea (12 ea)	105-Packaging 1 - Pick Kit	5045673
D3542-1	Bracket	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	5180460
D3571-1	Guide	3 pcs (3 ea)	105-Packaging 1 - Pick Kit	5214155
D3571-3	Guide	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	5181807
D3578-041	Doubler	6 pcs (6 ea)	105-Packaging 1 - Pick Kit	5202049
D3610-041	Bracket	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	5182309
D3618-1	Cap	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	5019119
D3761-1-041	Hook & Loop Strip	5 pcs (5 ea)	105-Packaging 1 - Pick Kit	5199642
D412-702-059	Grommet	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5180570
D412-702-301	Harness Assembly	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5147642
D412-702-303	Harness Assembly	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5147642
D412-702-305	Harness Assembly	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5147642
D412-702-307	Harness Assembly	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5147642
D412-702-309	Harness Assembly	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5147642
MS21042L4	Nut	6 Ea (6 ea)	105-Packaging 1 - Pick Kit	5147642
MS24693-S274	Screw	2 Ea (2 ea)	105-Packaging 1 - Pick Kit	5147642
MS24694-S56	Screw	3 Ea (3 ea)	105-Packaging 1 - Pick Kit	5147642
MS24694-S58	Screw	2 Ea (2 ea)	105-Packaging 1 - Pick Kit	5147642
MS24694-S60	Screw	1 Ea (1 ea)	105-Packaging 1 - Pick Kit	5147642
NAS1149D0416J	Washer	4 Ea (4 ea)	105-Packaging 1 - Pick Kit	5147642
NAS1149D0463J	Washer	6 Ea (6 ea)	105-Packaging 1 - Pick Kit	5147642

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
105-Packaging 1 - Pick Kit	AN4-10A	4	162	0
	AN4-44A	2	17	0
	CR3212-4-04	12	525	0
	D3542-1	2	16	0
	D3571-1	3	6	0
	D3571-3	2	8	0
	D3578-041	6	42	0
	D3610-041	2	12	0
	D3618-1	2	88	0
	D3761-1-041	5	10	0
	D412-702-059	1	3	0
	D412-702-301	1	0	0
	D412-702-303	1	0	0
	D412-702-305	1	0	0
	D412-702-307	1	0	0
	D412-702-309	1	0	0
	MS21042L4	6	1,820	0
	MS24693-S274	2	106	0
	MS24694-S56	3	75	0
	MS24694-S58	2	76	0
	MS24694-S60	1	87	0
	NAS1149D0416J	4	1,913	0
	NAS1149D0463J	6	2,872	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ ☐ Scrap ☐ ☐ Use-as-is ☐ ☐		DEPARTMENT/PROCESS Skid-tube ☐ ☐ ☐ ☐ ☐ ☐ Machining ☐ ☐ ☐ ☐ ☐ ☐ Large Fab ☐ ☐ ☐ ☐ ☐ ☐ Cross tube ☐ ☐ ☐ ☐ ☐ ☐ Small Fab ☐ ☐ ☐ ☐ ☐ ☐ Finishing ☐ ☐ ☐ ☐ ☐ ☐ Eng. (Non-AW) ☐ ☐ ☐ ☐ ☐ ☐ Prod. Eng. Coord. ☐ ☐ ☐ ☐ ☐ ☐ Rec/Store/Packaging ☐ ☐ ☐ ☐ ☐ ☐ Engineering ☐ ☐ ☐ ☐ ☐ ☐ Water Jet ☐ ☐ ☐ ☐ ☐ ☐ Supplier ☐ ☐ ☐ ☐ ☐ ☐ Quality ☐ ☐ ☐ ☐ ☐ ☐				Date: _____ Sequence #: _____ QTY Affected: _____		MRB (QS1042)	
Description Work Order Deviation				Disposition							
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY							
				Contamination Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐					
				Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					
				Other/Details: _____							
				Completed By _____							
				Lead hand / Supervisor _____							
				QC / QA Coordinator _____							

QTY -337	QTY -341	QTY -343	QTY -345	QTY -347	QTY -349	QTY -351	Part Number	Description
X							D214-702-337	Dart 5-Man 3 Point Aft Facing Shoulder Harness Kit, for 214 Aircraft
	X						D412-702-341	Dart 13-Man 3-Point Shoulder Harness Kit
		X					D412-702-343	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
			X				D412-702-345	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
				X			D412-702-347	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
					X		D412-702-349	Dart 1-Man 3-Point Forward Facing Shoulder Harness Kit
						X	D412-702-351	Dart 1-Man 3-Point Shoulder Harness Kit
	1	1		1	1		D412-702-059	GROMMET KIT
	2	1		1			D412-702-301	HARNESS ASSEMBLY
	2	1		1			D412-702-303	HARNESS ASSEMBLY
	1	1			1		D412-702-305	HARNESS ASSEMBLY
	1	1				1	D412-702-307	HARNESS ASSEMBLY
	1	1					D412-702-309	HARNESS ASSEMBLY
1	1		1				D412-702-311	HARNESS ASSEMBLY
1	1		1				D412-702-313	HARNESS ASSEMBLY
	1			1			D412-702-315	HARNESS ASSEMBLY
	1			1			D412-702-317	HARNESS ASSEMBLY
1							D412-702-319	HARNESS ASSEMBLY
1	1		1				D412-702-321	HARNESS ASSEMBLY
1	1		1				D412-702-323	HARNESS ASSEMBLY
	2	2				1	D3542-1	BRACKET
	7	3		4	1		D3571-1	GUIDE
	2	2				1	D3571-3	GUIDE
	2		2				D3572-041	GUIDE ASSEMBLY
	12	6		6	2		D3578-041	DOUBLER
	2	2				1	D3610-041	BRACKET
	2	2				1	D3618-1	CAP
				2			D3677-1	SPACER
	9	5		4	1	1	D3761-1-041	HOOK AND LOOP STRIP
1							D3920-041	SEATBELT GUIDE ASSEMBLY
2							D3920-5	SEATBELT GUIDE
	4	4				2	AN4-10A	BOLT
1	2		2				AN4-16A	BOLT
1							AN4-21A	BOLT
7	4		4				AN4-25A	BOLT
	4		4				AN4-27A	BOLT
	2	2				1	AN4-44A	BOLT
18	26	6	20			3	AN960JD416	WASHER (OR NAS1149D0463J)
	4	4				2	AN960JD416L	WASHER (OR NAS1149D0416J)
	24	12		12	4		CR3212-4-4	RIVET
9	12	6	6			3	MS21042L4	NUT (OR MS21042-4)
				6			MS21069L3	ANCHOR NUT
	2	2				1	MS24693S274	SCREW
				2			MS24694S282	SCREW
	3	3			1		MS24694S56	SCREW
	10	2		8			MS24694S58	SCREW
	1	1			1		MS24694S60	SCREW

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